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D3955-7

Job Sheet 183958



Part No: D3955-7

Job Qty: 10 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	10/12/18	10/12/18	0.00	0.84	Waterjet 1		
120	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC8		
130	Packaging	10 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3		
140	QC21-SA	10 Ea	10/12/18	10/12/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	3.5450 sf (.3545 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S11GA	4	69	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
2	Plate	1.310Inches ± 0.030	1.340 1.280		
3	Plate	10.750Inches ± 0.030	10.780 10.720		
4	Plate	6.886Inches ± 0.010	6.896 6.876		
5	Plate	4.750Inches ± 0.030	4.780 4.720		
6	Plate	0.120Inches ± 0.010	0.130 0.110		

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DART AEROSPACE

Container No: S120156

Part: D3955-7

Job No: 183958

Serial No/Batch: S120156

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/22/18